MODEL SA1

STANDARD MATERIALS AND CONSTRUCTION

STANDARD MATE	RIALS AND CONSTRUCTION
FRAME:	51⁄2" x 1/3" x 16 GA. galvanized steel hat channel. A flat
	head and sill are used for sizes up to 13" high.
BLADES:	20 GA. galvanized steel double skinned (equal to 14-GA),
	parallel action.
AXLES:	Plated solid steel stub.
BEARINGS:	Oil impregnated bronze.
LINKAGE:	Plated steel angle and crank plates with stainless steel
	pivots, in-jamb type.
STOPS:	18 GA. galvanized steel at head and sill.
BLADE SEALS:	Silicone.
JAMB SEALS:	Stainless steel.
SLEEVE:	Minimum 20 GA. galvanized steel by 18" long (sizes greater
	than 84" wide or 84" high require minimum 18 GA.).
CAULKING:	Hardcast Irongrip 601 or UL-listed equivalent.
FINISH:	Mill on galvanized steel.
ACTUATOR:	Electric or pneumatic. Factory-installed for power-open/
	spring-close (fail close) operation, external left mount.
	Hand mounted as viewed form jackshaft side of damper.

OPTIONS

01110110
Exact Size (no undercut)
Flange - Front, Rear or Both
Actuators - 120V, 24V, 230V, Pneumatic
Right Hand and/or Internal Actuator Mounting Locations (Restrictions Apply)
Dual Position Indication (IDPI) Switches
Model SM-501 Flow-Rated Smoke Detector
Model 2151 No-Flow Smoke Detector (12" Minimum Damper Height)
Remote Test Box
Momentary Test Switch
Transformers
Tab-Lock Retaining Angles - 1 or 2 sets
Stainless Steel Bearings
Stainless Steel Axles
Copper Tubing (pneumatic actuator)
Sleeves of various depths and gauge thicknesses (restrictions apply)
No sleeve or sideplate (restrictions apply)
Round or oval transitions
Security bars
Short-width (less than 8") and/or Short-height (less than 6") transitions

NOTES

1. Nominal deductions will be made to the opening size given.

2. Dampers greater than or equal to 12" in height with factory mounted SM-501 smoke detectors require a minimum 19" deep sleeve ($10\frac{1}{2}$ " on the actuator side). Detectors will be mounted on the side of the damper opposite actuator.

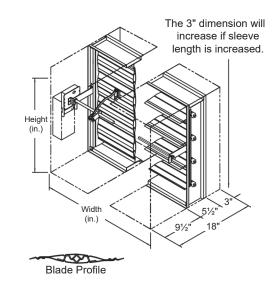
3. Dampers less than 12" in height with factory mounted SM-501 smoke detectors require a minimum 20 deep sleeve ($111/_2$ " on the actuator side). Detectors will be mounted on the bottom or top of damper.

4 Smoke detectors can be ordered for field mounting with standard 18" deep sleeve.

5. Dampers for horizontal installation can only be mounted in a fire barrier constructed of masonry/concrete materials.

UNDERWRITERS LABORATORIES INC.® CLASSIFIED DYNAMIC SMOKE DAMPER LEAKAGE RESISTANCE CLASS I Interview File # R4708 This smoke damper meets the construction and performance requirements of:

- Underwriters Laboratories Inc. Standards 555S
- National Fire Protection Association Standards 80, 90A, 92, 101, 105
- ICC's International Building Code
- New York City MEA Listing #112-99-M
- California State Fire Marshal Listing #3230-1328:111
- Underwriters Laboratories Inc. Approved for dual direction airflow and dynamic conditions.
- Underwriters Laboratories Inc. Classified for use in smoke control systems for Leakage Class I and 250°F or 350°F.
- Actuators must be controlled by a smoke detection system.



Item #	Qty	Damper Size	Horizontal	Vertical	250°F	350°F	Velocity	Pressure	NAL A	
			Orientation		Temp. Rating		Operational Rating		Union Made	
Arch. / Eng.:					EDR:		ECN:		Job:	
Contractor:										
Pr	oject:				Date:		DWN:		DWG:	



Division of Mestek Member of AMCA Smoke Damper ▲ Leakage Class I ▲ Airfoil Blades ▲ 250°F or 350°F Rated ▲ Galvanized Steel

OPERATION RATING

Maximum Differential Pressure: 4 in. w.g. (6 in. w.g. for selected size/actuator combinations) Maximum Velocity: 2000 fpm (4000 fpm for selected size/actuator combinations)

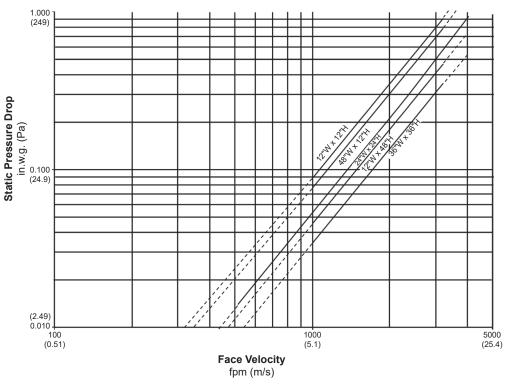
LEAKAGE RATING

UL Class I

4 cfm per sq. ft. maximum @ 1 in. w.g. 8 cfm per sq. ft. maximum @ 4 in. w.g. 9.8 cfm per sq. ft. maximum @ 6 in. w.g.

PRESSURE DROP RATING

The pressure drop data shown below is based on laboratory conditions. The test setup does not take into account elbows or other duct fittings that are part of every actual duct system. The configuration of the actual duct system immediately upstream and downstream of the damper often contributes more pressure loss than the damper itself.



Tested in accordance with AMCA Standard 500D, Figure 5.3 Intake air converted to standard air density.



Air Balance certifies that the model SA1 damper shown here is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Air Performance Ratings only.



Smoke Damper ▲ Leakage Class I ▲ Airfoil Blades ▲ 250°F or 350°F Rated ▲ Galvanized Steel

SIZING CHART

Damper Style	Temp Rating	Velocity & Pressure	Horizontal and Vertical Min Panel	Horizontal and Vertical Max Panel	Horizontal and Vertical Max Assembly	
No Transition		2000 FPM, 4 in. w.g.		36" x 48" frame	144" x 96" frame -or- 288" x 48" frame	
	250°F or 350°F	3000 FPM, 4 in. w.g.		24" x 26" frame	96" x 72" frame	
		4000 FPM, 4 in. w.g.	8" x 6" frame	24" x 36" frame -or- 36" x 24" frame	96" x 36" frame -or- 108" x 24" frame	
	250°F	4000 FPM, 6 in. w.g.		16" x 24" frame -or- 24" x 20" frame	32"W x 24"H frame	
	350°F	4000 FPM, 6 in, w.g. (external actuator only)		16" x 24" frame		
C-Round -or- C-Square	250°F or 350°F	2000 FPM, 4 in. w.g.		34" dia. duct -or- 34" x 34" duct	81" dia. duct -or- 81" x 81" duct	
		3000 FPM, 4 in. w.g.	4" dia. duct	22" dia. duct -or- 22" x 22" duct	70" dia. duct -or- 70" x 70" duct	
		4000 FPM, 4 in. w.g.	-or- 4" x 4" duct		34" dia. -or- 34" x 34" duct	
	250°F	4000 FPM, 6 in. w.g.	(8" x 6" frame)	18" dia. duct -or- 18" x 18" duct	22" dia. duct -or- 22" x 22" duct	
	350°F	4000 FPM, 6 in, w.g. (external actuator only)		14" dia. duct -or- 14" x 14" duct		
C-Oval -or- C-Rectangle		2000 FPM, 4 in. w.g.		34" x 46" duct	70" x 94" duct -or- 94" x 70" duct	
	250°F or 350°F	3000 FPM, 4 in. w.g.		22" x 34" duct -or- 34" x 22" duct	94" x 70" duct	
		4000 FPM, 4 in. w.g.	4" dia. duct (8" x 6" frame)		94" x 34" duct -or- 106" x 22" duct	
	250°F	4000 FPM, 6 in. w.g.		14" x 22" duct -or- 22" x 18" duct	30" x 22" duct	
	350°F	4000 FPM, 6 in, w.g. (external actuator only)		14" x 22" duct		

All dimensions are shown as width x height.

For dampers with no transition, the order size will equal frame size, which should equal duct size.

Unless notes, duct size will be the order size.

For dampers with transitions, the damper's frame size will equal the order width + 2 inches x the order height plus 2 inches.

When using a true 6" high damper, width is limited to 16". If damper is ordered as 6" high and width is greater than 16", an 8" high damper with 2" short-height transition will be supplied.

